



COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
AIR QUALITY PROGRAM

PLAN APPROVAL

Issue Date: May 6, 2019      Effective Date: September 30, 2020  
Revision Date: September 30, 2020      Expiration Date: December 31, 2022  
Revision Type: Extension

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to construct, install, modify or reactivate the air emission source(s) more fully described in the site inventory list. This Facility is subject to all terms and conditions specified in this plan approval. Nothing in this plan approval relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each plan approval condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated as "State-Only" requirements.

Plan Approval No. 39-00055A

Federal Tax Id - Plant Code: 23-2116774-1

Owner Information

Name: B BRAUN MED INC  
Mailing Address: 901 MARCON BLVD  
ALLENTOWN, PA 18109-9512

Plant Information

Plant: B BRAUN MED INC/ALLENTOWN  
Location: 39      Lehigh County      39910      Hanover Township  
SIC Code: 3841      Manufacturing - Surgical And Medical Instruments

Responsible Official

Name: REX BOLAND  
Title: V.P. & G.M. ALLENTOWN OP.  
Phone: (610) 596 - 2870

Plan Approval Contact Person

Name: ERIC GEDER  
Title: EH&S MGR  
Phone: (610) 596 - 2474

[Signature] /s/Mark Wejkszner  
MARK J. WEJKSZNER, NORTHEAST REGION AIR PROGRAM MANAGER



[Plan Approval Description](#)

Approval is for the expansion of surgical and medical instrument apparatus manufacturing operations at the facility.



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Note: These same sub-sections are repeated for each source!

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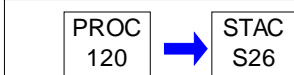
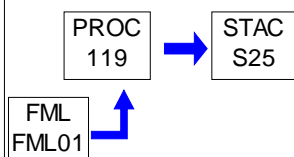
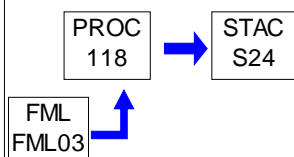
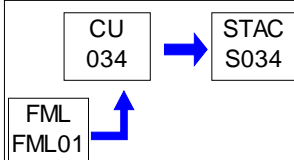
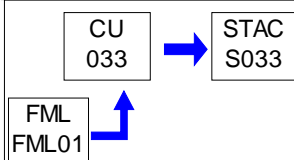
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**SECTION A. Plan Approval Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
033	BOILER-BRYAN 21.0 MMBTU/HR	21.000 MMBTU/HR	
034	BOILER-BRYAN 21.0 MMBTU/HR	21.000 MMBTU/HR	
118	FIRE PUMP - 282 HP		
119	EMERGENCY GENERATOR - 1000 HP		
120	THREE (3) COOLING TOWERS - 2,849 GPM EACH		
FML01	NATURAL GAS		
FML03	DIESEL		
S033	BOILER NO. 33 STACK		
S034	BOILER NO. 34 STACK		
S24	118 FIRE PUMP STACK		
S25	119 GENERATOR STACK		
S26	THREE (3) COOLING TOWER STACKS		

**PERMIT MAPS**

**SECTION B. General Plan Approval Requirements****#001 [25 Pa. Code § 121.1]****Definitions**

Words and terms that are not otherwise defined in this plan approval shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and 25 Pa. Code § 121.1.

**#002 [25 Pa. Code § 127.12b (a) (b)]****Future Adoption of Requirements**

The issuance of this plan approval does not prevent the future adoption by the Department of any rules, regulations or standards, or the issuance of orders necessary to comply with the requirements of the Federal Clean Air Act or the Pennsylvania Air Pollution Control Act, or to achieve or maintain ambient air quality standards. The issuance of this plan approval shall not be construed to limit the Department's enforcement authority.

**#003 [25 Pa. Code § 127.12b]****Plan Approval Temporary Operation**

This plan approval authorizes temporary operation of the source(s) covered by this plan approval provided the following conditions are met.

(a) When construction, installation, modification, or reactivation is being conducted, the permittee shall provide written notice to the Department of the completion of the activity approved by this plan approval and the permittee's intent to commence operation at least five (5) working days prior to the completion of said activity. The notice shall state when the activity will be completed and when the permittee expects to commence operation. When the activity involves multiple sources on different time schedules, notice is required for the commencement of operation of each source.

(b) Pursuant to 25 Pa. Code § 127.12b (d), temporary operation of the source(s) is authorized to facilitate the shakedown of sources and air cleaning devices, to permit operations pending the issuance of a permit under 25 Pa. Code Chapter 127, Subchapter F (relating to operating permits) or Subchapter G (relating to Title V operating permits) or to permit the evaluation of the air contaminant aspects of the source.

(c) This plan approval authorizes a temporary operation period not to exceed 180 days from the date of commencement of operation, provided the Department receives notice from the permittee pursuant to paragraph (a), above.

(d) The permittee may request an extension of the 180-day shakedown period if further evaluation of the air contamination aspects of the source(s) is necessary. The request for an extension shall be submitted, in writing, to the Department at least 15 days prior to the end of the initial 180-day shakedown period and shall provide a description of the compliance status of the source, a detailed schedule for establishing compliance, and the reasons compliance has not been established. This temporary operation period will be valid for a limited time and may be extended for additional limited periods, each not to exceed 180 days.

(e) The notice submitted by the permittee pursuant to subpart (a) above, prior to the expiration of the plan approval, shall modify the plan approval expiration date on Page 1 of this plan approval. The new plan approval expiration date shall be 180 days from the date of commencement of operation.

**#004 [25 Pa. Code § 127.12(a) (10)]****Content of Applications**

The permittee shall maintain and operate the sources and associated air cleaning devices in accordance with good engineering practice as described in the plan approval application submitted to the Department.

**#005 [25 Pa. Code §§ 127.12(c) and (d) & 35 P.S. § 4013.2]****Public Records and Confidential Information**

(a) The records, reports or information obtained by the Department or referred to at public hearings shall be available to the public, except as provided in paragraph (b) of this condition.

(b) Upon cause shown by the permittee that the records, reports or information, or a particular portion thereof, but not emission data, to which the Department has access under the act, if made public, would divulge production or sales figures or methods, processes or production unique to that person or would otherwise tend to affect adversely the

**SECTION B. General Plan Approval Requirements**

competitive position of that person by revealing trade secrets, including intellectual property rights, the Department will consider the record, report or information, or particular portion thereof confidential in the administration of the act. The Department will implement this section consistent with sections 112(d) and 114(c) of the Clean Air Act (42 U.S.C.A. § § 7412(d) and 7414(c)). Nothing in this section prevents disclosure of the report, record or information to Federal, State or local representatives as necessary for purposes of administration of Federal, State or local air pollution control laws, or when relevant in a proceeding under the act.

**#006 [25 Pa. Code § 127.12b]****Plan Approval terms and conditions.**

[Additional authority for this condition is derived from 25 Pa. Code Section 127.13]

(a) This plan approval will be valid for a limited time, as specified by the expiration date contained on Page 1 of this plan approval. Except as provided in § § 127.11a and 127.215 (relating to reactivation of sources; and reactivation), at the end of the time, if the construction, modification, reactivation or installation has not been completed, a new plan approval application or an extension of the previous approval will be required.

(b) If construction has commenced, but cannot be completed before the expiration of this plan approval, an extension of the plan approval must be obtained to continue construction. To allow adequate time for departmental action, a request for the extension shall be postmarked at least thirty (30) days prior to the expiration date. The request for an extension shall include the following:

- (i) A justification for the extension,
- (ii) A schedule for the completion of the construction

If construction has not commenced before the expiration of this plan approval, then a new plan approval application must be submitted and approval obtained before construction can commence.

(c) If the construction, modification or installation is not commenced within 18 months of the issuance of this plan approval or if there is more than an 18-month lapse in construction, modification or installation, a new plan approval application that meets the requirements of 25 Pa. Code Chapter 127, Subchapter B (related to plan approval requirements), Subchapter D (related to prevention of significant deterioration of air quality), and Subchapter E (related to new source review) shall be submitted. The Department may extend the 18-month period upon a satisfactory showing that an extension is justified.

**#007 [25 Pa. Code § 127.32]****Transfer of Plan Approvals**

(a) This plan approval may not be transferred from one person to another except when a change of ownership is demonstrated to the satisfaction of the Department and the Department approves the transfer of the plan approval in writing.

(b) Section 127.12a (relating to compliance review) applies to a request for transfer of a plan approval. A compliance review form shall accompany the request.

(c) This plan approval is valid only for the specific source and the specific location of the source as described in the application.

**#008 [25 Pa. Code § 127.12(4) & 35 P.S. § 4008 & § 114 of the CAA]****Inspection and Entry**

(a) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act.

(b) The permittee shall also allow the Department to have access at reasonable times to said sources and associated air cleaning devices with such measuring and recording equipment, including equipment recording visual observations, as the Department deems necessary and proper for performing its duties and for the effective enforcement of the Air Pollution Control Act and regulations adopted under the act.

**SECTION B. General Plan Approval Requirements**

(c) Nothing in this plan approval condition shall limit the ability of the Environmental Protection Agency to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

**#009 [25 Pa. Code 127.13a]****Plan Approval Changes for Cause**

This plan approval may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(a) The permittee constructs or operates the source subject to the plan approval in violation of the act, the Clean Air Act, the regulations promulgated under the act or the Clean Air Act, a plan approval or permit or in a manner that causes air pollution.

(b) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(c) The permittee fails to submit a report required by this plan approval.

(d) The Environmental Protection Agency determines that this plan approval is not in compliance with the Clean Air Act or the regulations thereunder.

**#010 [25 Pa. Code §§ 121.9 & 127.216]****Circumvention**

(a) The permittee, or any other person, may not circumvent the new source review requirements of 25 Pa. Code Chapter 127, Subchapter E by causing or allowing a pattern of ownership or development, including the phasing, staging, delaying or engaging in incremental construction, over a geographic area of a facility which, except for the pattern of ownership or development, would otherwise require a permit or submission of a plan approval application.

(b) No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of this plan approval, the Air Pollution Control Act or the regulations promulgated thereunder, except that with prior approval of the Department, the device or technique may be used for control of malodors.

**#011 [25 Pa. Code § 127.12c]****Submissions**

Reports, test data, monitoring data, notifications shall be submitted to the:

Regional Air Program Manager

PA Department of Environmental Protection

(At the address given on the plan approval transmittal letter or otherwise notified)

**#012 [25 Pa. Code § 127.12(9) & 40 CFR Part 68]****Risk Management**

(a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release program consistent with requirements of the Clean Air Act, 40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).

(b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the listed threshold quantity at the facility. The permittee shall submit the RMP to the Environmental Protection Agency according to the following schedule and requirements:

(1) The permittee shall submit the first RMP to a central point specified by the Environmental Protection Agency no later than the latest of the following:



**SECTION B. General Plan Approval Requirements**

- (i) Three years after the date on which a regulated substance is first listed under § 68.130; or,
- (ii) The date on which a regulated substance is first present above a threshold quantity in a process.

(2) The permittee shall submit any additional relevant information requested by the Department or the Environmental Protection Agency concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.

(3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.

(c) As used in this plan approval condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.

**#013 [25 Pa. Code § 127.25]****Compliance Requirement**

A person may not cause or permit the operation of a source subject to § 127.11 (relating to plan approval requirements), unless the source and air cleaning devices identified in the application for the plan approval and the plan approval issued to the source, are operated and maintained in accordance with specifications in the application and conditions in the plan approval issued by the Department. A person may not cause or permit the operation of an air contamination source subject to this chapter in a manner inconsistent with good operating practices.

**SECTION C. Site Level Plan Approval Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

(a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.
- (8) Coke oven batteries, provided the fugitive air contaminants emitted from any coke oven battery comply with the standards for visible fugitive emissions in § § 123.44 and 129.15 (relating to limitations of visible fugitive air contaminants from operation of any coke oven battery; and coke pushing operations).
- (9) Sources and classes of sources other than those identified in paragraphs (1)-(8), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
  - (i) the emissions are of minor significance with respect to causing air pollution; and
  - (ii) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

**# 002 [25 Pa. Code §123.2]****Fugitive particulate matter**

The permittee may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in Site Level Condition #001, if such emissions are visible at the point the emissions pass outside the person's property.

**# 003 [25 Pa. Code §123.31]****Limitations**

The permittee may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detecting outside the property of the person on whose land the source is being operated.

**# 004 [25 Pa. Code §123.41]****Limitations**

The permittee may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

**# 005 [25 Pa. Code §123.42]****Exceptions**

The limitations of 123.41 (relating to limitations) shall not apply to a visible emission in any of the following instances:



## SECTION C. Site Level Plan Approval Requirements

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in Site Level Condition #001.

### II. TESTING REQUIREMENTS.

#### # 006 [25 Pa. Code §139.1]

##### **Sampling facilities.**

Upon the request of the Department, the person responsible for a source shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

### III. MONITORING REQUIREMENTS.

#### # 007 [25 Pa. Code §123.43]

##### **Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

### IV. RECORDKEEPING REQUIREMENTS.

#### # 008 [25 Pa. Code §127.12b]

##### **Plan approval terms and conditions.**

The facilities emissions shall be updated monthly and maintained on a 12-month rolling sum.

#### # 009 [25 Pa. Code §127.12b]

##### **Plan approval terms and conditions.**

All records shall be maintained for a minimum of 5 years in accordance with Section B, Condition #020.

### V. REPORTING REQUIREMENTS.

#### # 010 [25 Pa. Code §127.12b]

##### **Plan approval terms and conditions.**

The company, within one hour of occurrence, shall notify the Department, at 610-861-2070, of any malfunction, recordkeeping and reporting errors, or other possible non-compliance issues, which result in, or may possibly be resulting in, the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any applicable rule or regulations contained in Article III of the Rules and Regulations of the Department of Environmental Protection.

A written report shall be submitted to the Department within five working days following the incident describing the malfunction, recordkeeping and reporting error or other non-compliance issue and the corrective actions being taken. The Department may take enforcement action for any violations of the applicable standards.

### VI. WORK PRACTICE REQUIREMENTS.

#### # 011 [25 Pa. Code §123.1]

##### **Prohibition of certain fugitive emissions**

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

**SECTION C. Site Level Plan Approval Requirements**

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

**# 012 [25 Pa. Code §129.14]****Open burning operations**

No person may permit the open burning of material in an air basin.

**VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**VIII. COMPLIANCE CERTIFICATION.**

No additional compliance certifications exist except as provided in other sections of this plan approval including Section B (relating to Plan Approval General Requirements).

**IX. COMPLIANCE SCHEDULE.**

No compliance milestones exist.

**SECTION D. Source Level Plan Approval Requirements**

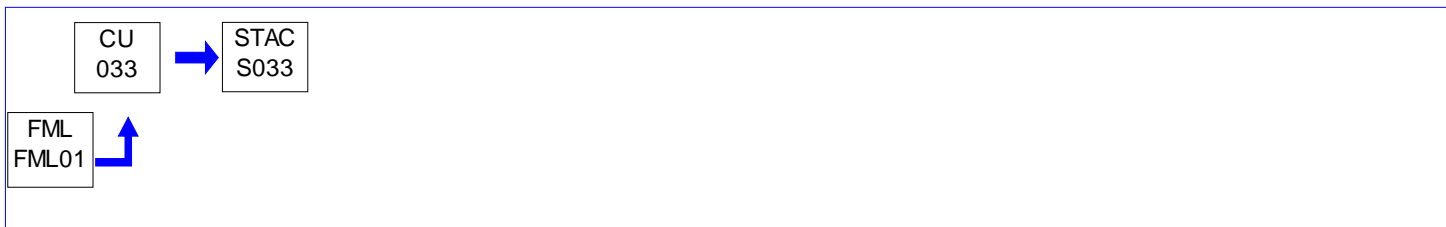
Source ID: 033

Source Name: BOILER-BRYAN 21.0 MMBTU/HR

Source Capacity/Throughput:

21.000 MMBTU/HR

Conditions for this source occur in the following groups: GROUP 3

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Plan Approval Requirements**

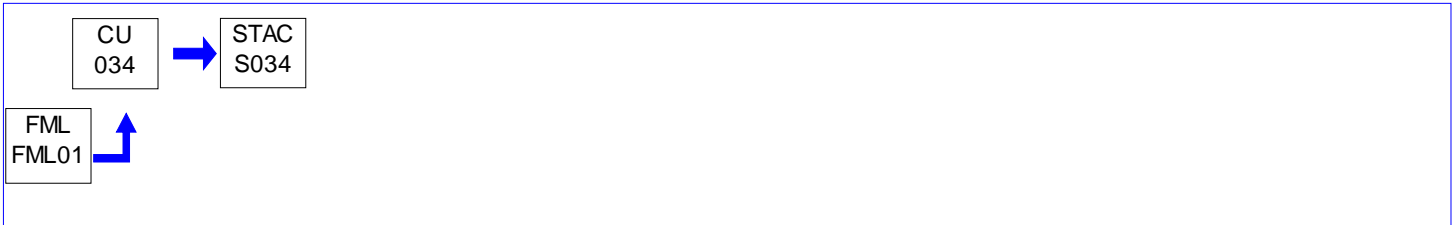
Source ID: 034

Source Name: BOILER-BRYAN 21.0 MMBTU/HR

Source Capacity/Throughput:

21.000 MMBTU/HR

Conditions for this source occur in the following groups: GROUP 3

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**VII. ADDITIONAL REQUIREMENTS.**

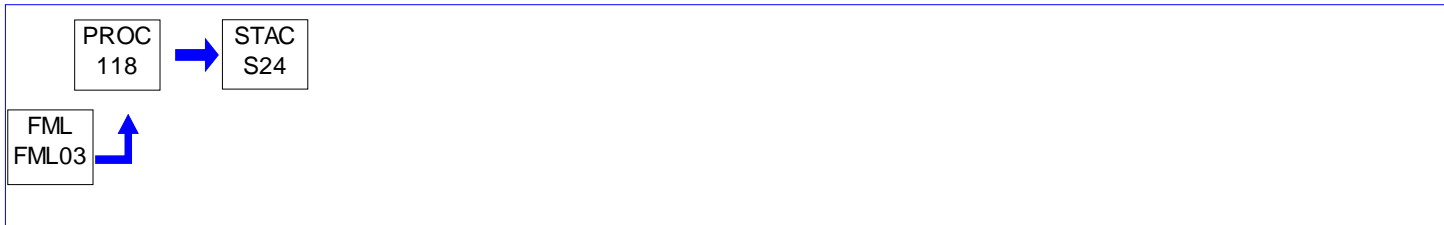
No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Plan Approval Requirements**

Source ID: 118

Source Name: FIRE PUMP - 282 HP

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

**# 001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4205]**  
**Subpart III - Standards of Performance for Stationary Compression Ignition Internal Combustion Engines**  
**What emission standards must I meet for emergency engines if I am an owner or operator of a stationary CI internal co**

Pursuant to the requirements of 40 CFR § 60.4205(c) and 60.4211(c), the engine-pump, Source ID 118, shall be EPA certified to meet the emissions standards that are specified in 40 CFR §§ 60.4205(c) for the same model year and maximum engine power.

**Fuel Restriction(s).**

**# 002 [25 Pa. Code §127.12b]**  
**Plan approval terms and conditions.**

[Additional authority for this permit condition is also derived from the provisions of 40 CFR § 60.4207]  
Pursuant to best available technology requirements of 25 Pa. Code §§ 127.1 and 127.12, the permittee shall only use diesel fuel that is classified as ULTRA-LOW SULFUR NON-HIGHWAY DIESEL FUEL (15 ppm Sulfur Maximum) pursuant to 40 CFR Part 80 Subpart I, to operate the engine-pump (Source ID 118).

**Operation Hours Restriction(s).**

**# 003 [25 Pa. Code §127.12b]**  
**Plan approval terms and conditions.**

Pursuant to best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the total operation of Source ID 118 shall not exceed 500 hours in any 12 consecutive month period. This limit includes 100 hours per year of testing and maintenance purposes, of which 50 hours can be utilized for non-emergency operation.

**# 004 [25 Pa. Code §127.12b]**  
**Plan approval terms and conditions.**

1. The permittee may not permit the emission into the outdoor atmosphere of particulate matter, expressed as PM, in excess of 0.04 grain per dry standard cubic foot.
2. The permittee may not permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO<sub>2</sub>, in excess of 500 parts per million, dry basis.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**III. MONITORING REQUIREMENTS.**

**# 005 [25 Pa. Code §127.12b]**  
**Plan approval terms and conditions.**

Source shall be equipped with a non-resettable meter for hours of operation prior to startup and the meter shall be operated at all times Source is in operation.

**SECTION D. Source Level Plan Approval Requirements****IV. RECORDKEEPING REQUIREMENTS.****# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall keep records of the fuel certification reports for each delivery of diesel fuel to verify compliance with the fuel restriction requirements.

**# 007 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

a. The permittee shall maintain comprehensive, accurate records which, at a minimum, shall include:

i. The number of hours per 12 month rolling sum that fire engine or piece of equipment operated. Document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency.

ii. The amount of fuel used per 12 month rolling sum in fire engine or piece of equipment.

iii. The date, time, and duration of each start-up and shut-down of the engine.

b. These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

**# 008 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The owner or operator must keep records of the operation of the engine in emergency and non-emergency service that are recorded through the non-resettable hour meter. The owner must record the time of operation of the engine and the reason the engine was in operation during that time.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 009 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The company shall maintain and operate the fire pump engine in accordance with the manufacturer's specification and with good engineering practice.

**# 010 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4206]****Subpart III - Standards of Performance for Stationary Compression Ignition Internal Combustion Engines****How long must I meet the emission standards if I am an owner or operator of a stationary CI internal combustion engine?**

The permittee shall operate and maintain the engine-pump, Source ID 118, to achieve the emission standards in this permit over the entire life of the engine.

(a) Any testing used to verify compliance with this work practice restriction shall be performed in accordance with 40 CFR Part 64 Subpart III, including 40 CFR § 60.4212, and test methods and procedures acceptable to the Department.

**# 011 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4211]****Subpart III - Standards of Performance for Stationary Compression Ignition Internal Combustion Engines****What are my compliance requirements if I am an owner or operator of a stationary CI internal combustion engine?**

The engine-pump, Source ID 118, shall be installed and configured according to the manufacturer's emission-related specifications.



**SECTION D. Source Level Plan Approval Requirements****VII. ADDITIONAL REQUIREMENTS.****# 012 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

[Compliance with this permit condition will assure compliance with the requirements of 40 CFR Part 63 Subpart ZZZZ]

The engine-pump, Source ID 118, is subject to the requirements in 40 CFR Part 60 Subpart IIII. The permittee shall comply with all applicable provisions specified 40 CFR §§ 60.4200 through 60.4219, including appendices.

**SECTION D. Source Level Plan Approval Requirements**

Source ID: 119

Source Name: EMERGENCY GENERATOR - 1000 HP

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall comply with all applicable Emission Standards requirements specified in 40 CFR Part 60 Subpart JJJJ 60.4233 through 60.4234.

**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

1. The permittee may not permit the emission into the outdoor atmosphere of particulate matter, expressed as PM, in excess of 0.04 grain per dry standard cubic foot.
2. The permittee may not permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO<sub>2</sub>, in excess of 500 parts per million, dry basis.

**Operation Hours Restriction(s).****# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the total operation of Source ID 119 shall not exceed 500 hours in any 12 consecutive month period. This limit includes 100 hours per year of testing and maintenance purposes, of which 50 hours can be utilized for non-emergency operation.

**II. TESTING REQUIREMENTS.****# 004 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall comply with all applicable Testing requirements specified in 40 CFR Part 60 Subpart JJJJ 60.4244.

**III. MONITORING REQUIREMENTS.****# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Source shall be equipped with a non-resettable meter for hours of operation prior to startup and the meter shall be operated at all times Source is in operation.

**IV. RECORDKEEPING REQUIREMENTS.****# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

- a. The permittee shall maintain comprehensive, accurate records which, at a minimum, shall include:
  - i. The number of hours per 12 month rolling sum that engine or piece of equipment operated. Document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency.

**SECTION D. Source Level Plan Approval Requirements**

ii. The amount of fuel used per 12 month rolling sum in engine or piece of equipment.

iii The date, time, and duration of each start-up and shut-down of the engine.

b. These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

**# 007 [25 Pa. Code §127.12b]**

**Plan approval terms and conditions.**

The owner or operator must keep records of the operation of the engine in emergency and non-emergency service that are recorded through the non-resettable hour meter. The owner must record the time of operation of the engine and the reason the engine was in operation during that time.

**V. REPORTING REQUIREMENTS.**

**# 008 [25 Pa. Code §127.12b]**

**Plan approval terms and conditions.**

The permittee shall comply with all applicable Notification, Reporting and Records requirements specified in 40 CFR Part 60 Subpart JJJJ 60.4245.

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**VII. ADDITIONAL REQUIREMENTS.**

**# 009 [25 Pa. Code §127.12b]**

**Plan approval terms and conditions.**

The natural gas fueled engine is subject to 40 CFR, Part 60, Subpart JJJJ - Standards of Performance for Stationary Spark Ignited Internal Combustion Engines and the permittee shall comply with all applicable requirements of the subpart.

**# 010 [25 Pa. Code §127.12b]**

**Plan approval terms and conditions.**

The permittee shall comply with all applicable Compliance requirements specified in 40 CFR Part 60 Subpart JJJJ 60.4243.

**# 011 [25 Pa. Code §127.12b]**

**Plan approval terms and conditions.**

The engine shall be designed to comply with the Compliance Requirements for Manufacturers specified in 40 CFR Part 60 Subpart JJJJ 60.4238 through 60.4242.

**# 012 [25 Pa. Code §127.12b]**

**Plan approval terms and conditions.**

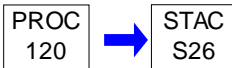
The permittee shall comply with all applicable Compliance requirements specified in 40 CFR Part 60 Subpart JJJJ 60.4235 through 60.4237.

**SECTION D. Source Level Plan Approval Requirements**

Source ID: 120

Source Name: THREE (3) COOLING TOWERS - 2,849 GPM EACH

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to the Best Available Technology provision of 25 Pa. Code §§127.12, the PM/PM10/PM2.5 emissions shall not exceed any of the following :

These cooling towers shall be operated or equipped with high efficiency drift eliminators that reduce emissions to levels equal to or less than:

1. PM/PM10/PM2.5- 0.26 lb/hr, 1.14 tons per year based on 12 month rolling total from all three towers.

The company shall use methods used in plan approval application in estimating PM, PM10 & PM2.5 emissions to show compliance with these limitations.

The company shall use TDS number based on facility data for the municipal water supply.

**Throughput Restriction(s).****# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The combined total circulating water flow rate of 5,698 gallons per minute for all three towers shall not exceed at any time through the cooling towers.

**II. TESTING REQUIREMENTS.****# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The most recent available Lehigh County Water Authority TDS analysis value shall be used to calculate the monthly cooling tower emissions.

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.****# 004 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall keep records of the supporting calculations on a monthly basis for the PM/PM10/PM2.5 emissions to verify compliance with the total PM/PM10/PM2.5 emissions limitations of tons per year in any 12 consecutive month period.

**# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The Permittee shall maintain records of the following information for the cooling towers:

- a. A file containing:

**SECTION D. Source Level Plan Approval Requirements**

- i. The manufacturer's specifications or design data for the cooling tower, including water circulation rate (gallons/hour) and design loss rate of the drift eliminators (percent), with supporting documentation.
- b. Records for the amount of water circulated in the cooling tower, gallons/month, with supporting calculations.
- c. The following logs for the affected units:
  - i. Inspection, maintenance and repair log(s).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The Cooling Towers shall be properly operated and maintained according to manufacturer's specifications. Manufacturer's specification, if available, shall be kept on site and readily available to Department representatives.

**VII. ADDITIONAL REQUIREMENTS.****# 007 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Each cell of the cooling tower shall be equipped with a drift eliminator. The drift loss shall be limited to 0.005 percent, which shall be calculated as the weighted average of the drift losses for all cooling tower cells. Verification of drift loss shall be by manufacturer's guarantee. Manufacturer's drift loss guarantee shall be kept on site and readily available to Department representatives, upon request.

**SECTION E. Source Group Plan Approval Restrictions.**

Group Name: GROUP 3

Group Description: BOILERS

Sources included in this group

ID	Name
033	BOILER-BRYAN 21.0 MMBTU/HR
034	BOILER-BRYAN 21.0 MMBTU/HR

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to the Best Available Technology provision of 25 Pa. Code §§127.1 & 127.12(a)(5), the PM10 emissions from each boiler shall not exceed 0.15 lb/hr, 1.37 TPY (based on 12 month rolling sum) while firing Natural Gas as a fuel.

**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to the Best Available Technology provision of 25 Pa. Code §§127.1 & 127.12(a)(5), the NOX emissions from each boiler shall not exceed 30 PPM at 3% O2 while firing Natural Gas as a fuel.

**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to the Best Available Technology provision of 25 Pa. Code §§127.1 & 127.12(a)(5), the CO emissions from each boiler shall not exceed 300 PPM at 3% O2 while firing Natural Gas as a fuel.

**# 004 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

These boilers are subject to 40 CFR Part 60 Subpart Dc, of the Standards of Performance for New Stationary Sources and shall comply with all applicable requirements of this Subpart.

**# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Pursuant to the provision of 25 Pa. Code, Chapter 123, Section 123.41, the visible air contaminant from the boilers shall not be emitted in such a manner that the opacity of the emissions is equal to or greater than 20 % for a period or periods aggregating more than 3 minutes in any one hour; or equal to or greater than 60% at any time.

**Throughput Restriction(s).****# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The maximum heat input to each boiler shall not exceed 21.0 million Btu's per hour at any time from firing natural gas as a fuel.

**II. TESTING REQUIREMENTS.****# 007 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) If the results of a stack test, performed as required by this approval, exceed the level specified in any condition of this approval, the Permittee shall take appropriate corrective actions. Within 30 days of the Permittee receiving the stack test results, a written description of the corrective actions shall be submitted to the Department. The Permittee shall take appropriate action to minimize emissions from the affected facility while the corrective actions are being implemented. The Department shall notify the Permittee within 30 days, if the corrective actions taken are deficient. Within 30 days of receipt of the notice of deficiency, the Permittee shall submit a description of additional corrective actions to the Department. The Department reserves the authority to use enforcement activities to resolve noncompliant stack tests.

(b) If the results of the required stack test exceed any limit defined in this plan approval, the test was not performed in accordance with the stack test protocol or the source and/or air cleaning device was not operated in accordance with the

**SECTION E. Source Group Plan Approval Restrictions.**

plan approval, then another stack test shall be performed to determine compliance. Within 120 days of the Permittee receiving the original stack test results, a retest shall be performed. The Department may extend the retesting deadline if the Permittee demonstrates, to the Department's satisfaction, that retesting within 120 days is not practicable. Failure of the second test to demonstrate compliance with the limits in the plan approval, not performing the test in accordance with the stack test protocol or not operating the source and/or air cleaning device in accordance with the plan approval may be grounds for immediate revocation of the plan approval to operate the affected source.

**# 008 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

1. Within 120 days of achieving the maximum firing rate, but no later than 180 days after the initial startup, a stack test shall be performed in accordance with the provision of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection to demonstrate the compliance with the emission limitation set by the conditions above for NOX & CO emissions. The stack test shall be performed while the boiler is operating at the maximum rated capacity as stated on the application. If testing is performed at a rate less than maximum rated capacity, the operation is restricted to the process-input rate of testing at such level until a subsequent compliance test is performed at a maximum rated capacity.

The compliance demonstration with emission limitation may include either of the following methods:

- a. Performance stack testing in accordance with applicable provisions of 25 Pa. Code Chapter 139 (relating to sampling and testing).
- b. Portable analyzers approved by the Department.
- c. Recent test data approved by the Department for identical boilers.

2. If performance source testing according to 25 Pa. Code Chapter 139 (relating to sampling and testing) is chosen for demonstration of compliance, the permittee shall:

- a. At least sixty (60) calendar days prior to commencing an emission testing program required by this permit, a test protocol shall be submitted to the Department's Division of Source Testing and Monitoring and the Regional Office for review and approval. The test protocol shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.
- b. At least fifteen (15) calendar days prior to commencing an emission testing program required by this permit, written notification of the date and time of testing shall be provided to the Department's appropriate Regional Office. Written notification shall also be sent to the Department's Bureau of Air Quality, Division of Source Testing and Monitoring. The notification shall not be made without prior receipt of a protocol acceptance letter from the Department. The Department is under no obligation to accept the results of any testing performed without adequate advance written notice to the Department of such testing. In addition, the emissions testing shall not commence prior to receipt of a protocol acceptance letter from the Department.
- c. A complete test report shall be submitted to the Department no later than sixty (60) calendar days after completion of the on-site testing portion of an emission test program.
- d. A complete test report shall include a summary of the emission results on the first page of the report indicating if each pollutant measured is within permitted limits and a statement of compliance or non-compliance with all applicable permit conditions. The summary results will include, at a minimum, the following information:
  - i. A statement that the owner or operator has reviewed the report from the emissions testing body and agrees with the findings;
  - ii. Permit number(s) and condition(s) which are the basis for the evaluation;
  - iii. Summary of results with respect to each applicable permit condition; and
  - iv. Statement of compliance or non-compliance with each applicable permit condition.

**SECTION E. Source Group Plan Approval Restrictions.****III. MONITORING REQUIREMENTS.****# 009 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall install, operate and maintain the necessary meter(s) to determine and to record amount of fuel usage.

**IV. RECORDKEEPING REQUIREMENTS.****# 010 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall calculate the emissions from each boiler using the rates found in the application, or as approved by the Department. The emission rates may be reviewed after results of testing are approved by the Department. Emission rates from approved test results shall be used to calculate emissions once approved.

**# 011 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

1. The permittee shall record fuel (s) used in each boiler.
2. The company shall maintain following records:
  - (a) Data which clearly demonstrates that the heat input for each boiler never exceeds its rated capacity.
  - (b) The records shall provide sufficient data to clearly demonstrate that the requirement of plan approval conditions are met.
  - (c) Monthly hours of operation for each boiler on a 12-month rolling sum basis.
  - (d) The permittee shall maintain monthly fuel consumption records in accordance with 40 CFR §60.48c (g). Records shall be kept for the fuel firing rates of the combustion unit on a 12-month rolling sum basis.
  - (e) The permittee shall maintain records of monthly heat input on a 12-month rolling sum basis for each boiler.
  - (f) The supporting calculations used to verify the PM10 emission limitations.
  - (g) The emission of NOX, and CO on a monthly basis and calculations to verify compliance with the NOX, & CO emission limitations in any 12 consecutive month period.
  - (h) These records shall be kept for a minimum of five (5) years and shall be made available to the Department upon request.

**# 012 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Inspection, maintenance and repair log (s) that, at minimum, shall include the following information :

- A. Identification of equipment, with date, time, responsible employee and type of activity.
- B. For inspections, a description of the inspection, findings, and any recommended actions, with reason.
- C. For maintenance and repair activity, a description actions taken, reason for action, e.g. , preventative measure or corrective action as a result of inspection, and the condition of equipment following completion of the activity.

**# 013 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall maintain the following records related to emissions of CO, NOx, and PM10 from each boiler :

- A. A file, which shall be kept current, containing the maximum emission rates of each pollutant from each boiler, along with supporting documentation and calculations. For pollutants for which emission testing has been performed, these rates shall be based on emission rates measured in the most recent emissions testing.
- B. Monthly and annual emissions of each pollutant, (tons/ month on a 12 moth rolling basis and tons/ year), along with supporting calculations .



**SECTION E. Source Group Plan Approval Restrictions.****V. REPORTING REQUIREMENTS.****# 014 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

These boilers are subject to 40 CFR Part 60 Subpart Dc, of the Standards of Performance for New Stationary Sources and shall comply with all applicable requirements of this Subpart. Submit copies of all requests, reports, applications, submittals, and other communications to both EPA and the Department. The EPA copies shall be forwarded to:

Associate Director  
Office of Air Enforcement and Compliance, 3AP20  
US EPA, Region III  
1650 Arch Street  
Philadelphia, PA 19103

**VI. WORK PRACTICE REQUIREMENTS.****# 015 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The company shall maintain and operate each boiler in accordance with the manufacturer's specification and with good engineering practice.

**# 016 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall utilize low NOx burners (LNB) technology to control NOx emissions from each boiler. Each boiler shall be operated with the operation of LNB at all the times.

**# 017 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The permittee shall perform an annual adjustment and/or tune-up on each boiler, which shall include the following:

- i. Inspection, adjustment, cleaning or replacement of fuel-burning equipment, including the burners and moving parts necessary for proper operation as specified by the manufacturer;
- ii. Inspection of flame pattern of characteristics and adjustments necessary to minimize emissions of NOX, and to the extent practicable minimize emissions of CO;
- iii. Inspection of the air-to-fuel ratio control system and adjustments necessary to ensure proper calibration and operation as specified by the manufacturer.

**VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this plan approval including Section B (Plan Approval General Requirements).

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this permit.

**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.

**SECTION H. Miscellaneous.**

Following insignificant sources will be installed and operated at the facility under this plan approval.

- a. Extrusion Operations line
- b. Injection Molding Operations containing 40 Injection Molding Machines.
- c. Mold Shop Operations.

Plan Approval Extension approved on September 30, 2020 based on information provided by the company.



\*\*\*\*\* End of Report \*\*\*\*\*

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